

Trapezoid wells effect reduced LED droop and lower cross-over point

Korean researchers find trapezoidal-well LEDs emit more light than conventional device at $5\text{A}/\text{cm}^2$.

Researchers at Gwangju Institute of Science and Technology and Samsung LED in the Republic of Korea have used non-rectangular quantum wells to reduce the efficiency droop effects in blue LEDs [Sang-Heon Han et al, *J. Phys. D: Appl. Phys.*, vol43, p354004, 2010].

A further positive feature of the 'trapezoidal-well' devices that have been produced is that they emitted more light at lower currents than conventional rectangle-well LEDs produced for comparison. As is usually the case, the conventional LED performed better at very low current densities. However, the cross-over point for improved performance from the trapezoidal structure was very low — a current density of just $5\text{A}/\text{cm}^2$.

With other attempts at reducing droop effects, the cross-over point can be as high as $80\text{A}/\text{cm}^2$.

MOCVD was used to grow the nitride layers on sapphire substrates. The initial 30nm gallium nitride (GaN) buffer was grown at 570°C , followed by high-temperature annealing. Then $5\mu\text{m}$ layers of undoped and silicon-doped GaN were grown at 1150°C . The multi-quantum well consisted of five pairs of indium gallium nitride (InGaN) wells (820°C) with GaN barriers (900°C). The trapezoidal wells (Figure 1) were formed by grading the indium fraction for 1.5nm, growing at constant In fraction for 0.5nm, and finishing by grading back to GaN for another 1.5nm. The GaN barriers were 7nm thick. For comparison purposes, LEDs with rectangular wells with InGaN well layers of 2.5nm thickness were also grown. The grading was achieved by varying the flow rate of the trimethyl-indium source. After the wells, a 40nm aluminum gallium nitride (AlGaN) electron-blocking layer and n-GaN contact layers were applied.

The LEDs were made by etching $550\mu\text{m} \times 550\mu\text{m}$ mesas from the material with inductively coupled plasma to expose the n-GaN layer for contacting. The p-GaN layer was coated with indium tin oxide transparent conductor material.

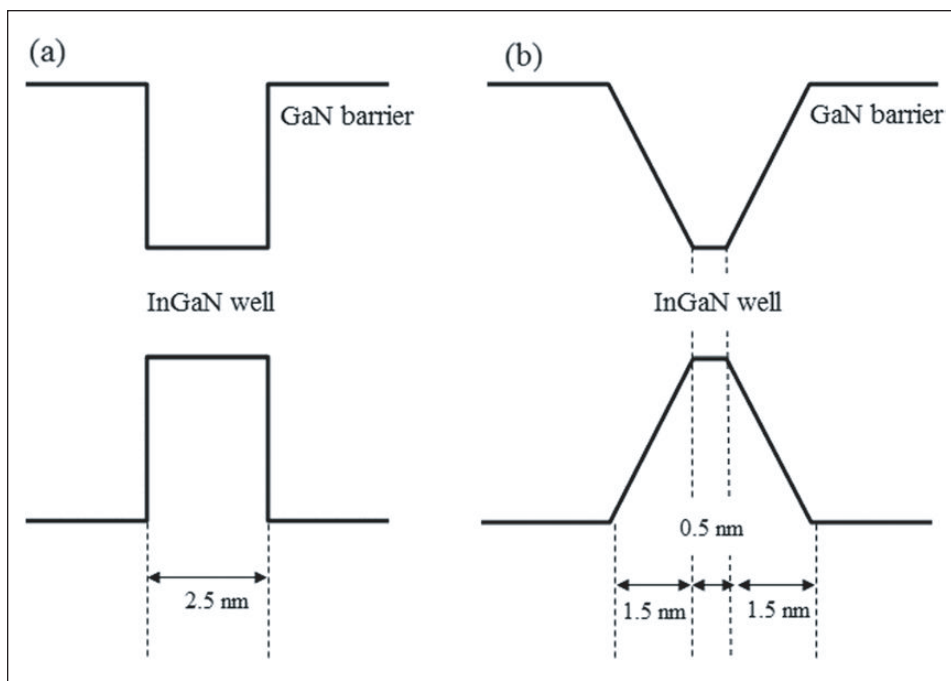


Figure 1. Schematic band diagrams of MQWs of (a) rectangular-shaped well and (b) trapezoidal-shaped well.

The dominant wavelength of the LED at 20mA injection current was 440nm (blue). The light output power was measured in an integrating sphere so that absolute values could be obtained. The devices were operated in 1ms pulsed mode to avoid self-heating effects. No encapsulation was used.

The maximum external quantum efficiencies were 30.5% at $2\text{A}/\text{cm}^2$ and 30.6% at $12\text{A}/\text{cm}^2$ for the conventional and trapezoidal LEDs, respectively. In addition to having its maximum EQE at higher injection current density, the fall-off beyond the maximum is slower in the trapezoidal device (Figure 2).

Between current densities of $35\text{A}/\text{cm}^2$ and $70\text{A}/\text{cm}^2$ (corresponding to 350mA and 700mA for 1mm x 1mm devices), the EQE of the trapezoidal device is better than the conventional device. The drop in EQE compared with the respective maximum at $70\text{A}/\text{cm}^2$ is 32% for the conventional LED and 19% for the trapezoidal structure. The forward voltage for the trapezoidal structure was also lower than for the rectangular well LED — 4.07V compared with 4.17V at 200mA ($66\text{A}/\text{cm}^2$) — giving calculated series resistances of 4.8Ω and 5.2Ω , respectively.

The researchers also performed simulations in an effort to understand how the trapezoidal structure improves performance. The model included the strain-dependent piezoelectric polarization fields that are particularly strong in nitride materials. These fields tend to pull the electrons and holes apart, reducing their chances of recombining to produce light. The overlap of the electron and hole wavefunctions were found to be increased in the trapezoidal structure: 41.6% rather than 37.2% for the conventional rectangular wells. The distance between the maxima was also decreased from 1.5nm to 1.1nm.

Although other researchers have found that increasing the volume of wells can improve light emission, the Korean group point out that their trapezoidal wells are effectively 20% smaller in volume compared with those of the rectangular device. The group comments: "This indicates that the decreased piezoelectric field in trapezoidal wells at high current densities has a more dominant effect on the improvement of efficiency droop compared with the non-radiative Auger effect."

The Auger effect is a recombination mechanism that is often used to explain nitride LED efficiency droop. It involves recombination of the charge carriers that is effected by transferring the energy released to another carrier rather than emitting light. The pure Auger effect

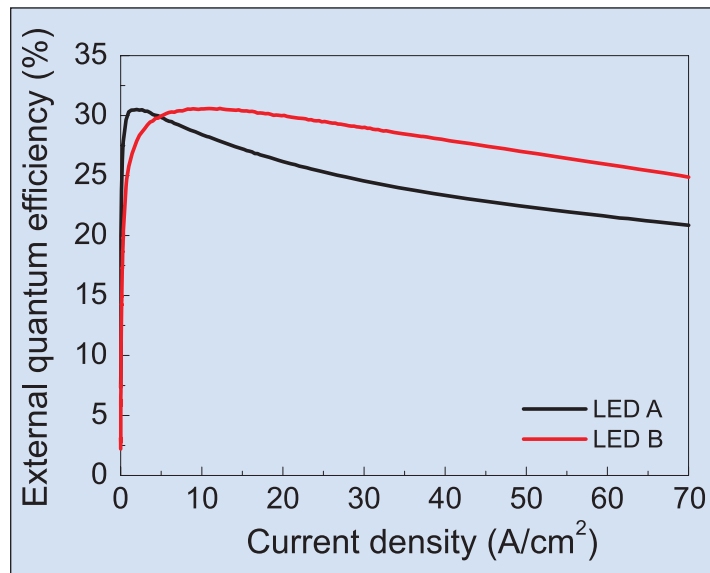


Figure 2. External quantum efficiency vs current density for rectangular-well LED A and trapezoidal-well LED B.

is expected to have a very small coefficient, but some researchers believe that it can be enhanced by resonant effects, particularly in longer-wavelength (e.g. green) devices.

<http://iopscience.iop.org/0022-3727/43/35/354004>

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